

# DISC SEAL TRIODE

# TD2-400A

Application: R.F. oscillator, amplifier or frequency multiplier.

Power output: 600W at  $f=470\text{Mc/s}$ .

Frequency: 470Mc/s at full ratings, 900Mc/s at reduced ratings.

Construction: Disc seal, ceramic envelope, forced-air cooled.

This data should be used in conjunction with GENERAL OPERATIONAL RECOMMENDATIONS—TRANSMITTING VALVES included in this volume of the handbook.

## FILAMENT

Thoriated tungsten

$V_f$ ( $f < 600\text{Mc/s}$ )	3.4	V
$I_f$	19	A

The TD2-400A operates at frequencies where transit time effects cause back bombardment heating of the cathode. At frequencies higher than 600Mc/s the filament voltage must be reduced immediately after operation commences, in accordance with the following table:—

$f$	$V_f$
(Mc/s)	(V)
< 600	3.4
600 to 750	3.3
750 to 900	3.2

**MOUNTING POSITION** Vertical, anode up or down

## CAPACITANCES

$C_{a-g}$	6.5	pF
$C_{g-f}$	11.5	pF
$C_{a-f}$	120	mpF

## CHARACTERISTICS

$V_a$	2.0	kV
$I_a$	200	mA
$V_g$	-40	V
$g_m$	10	mA/V
$\mu$	33	

## COOLING

Forced air

$T_{\text{anode seal max.}}$	250	°C
$T_{\text{grid seal max.}}$	250	°C
$T_{\text{filament seal max.}}$	200	°C

At all values of anode dissipation and frequencies forced-air cooling of the seals is necessary to ensure that the maximum seal temperatures are not exceeded. Typical values of inlet temperature, rate of flow of air, and pressure difference between the inlet and outlet of the housing are given in the following table:—

Anode dissipation	Height above sea level		Max. inlet temperature	Min. rate of flow of air per minute		Pressure difference between inlet and outlet	
$P_a$ (W)	h (km)	h (ft)	$T_{in}$ (°C)	(m <sup>3</sup> )	(ft <sup>3</sup> )	(mm of water)	(in. of water)
400	0	0	45	0.65	23	12	0.47
400	1500	4920	35	0.65	23	12	0.47
400	3000	9840	25	0.65	23	12	0.47

### CLASS 'C' TELEGRAPHY OR F.M. TELEPHONY

#### Limiting values (absolute ratings)

f max.	470	600	900	Mc/s
$V_a$ max.	2.2	2.1	2.1	kV
$p_a$ max.		400		W
$I_k$ max.		520		mA
$i_{k(pk)}$ max.		2.7		A
$-V_g$ max.		300		V
$I_g$ max.		120		mA
$R_{g-f}$ max.		10		k $\Omega$

#### Typical operation (grounded grid)

f	470	640	730	810	Mc/s
$V_a$	2.0	1.8	1.8	1.8	kV
$I_a$	400	400	400	400	mA
$V_g$	-140	-120	-120	-120	V
$I_g$	120	100	100	100	mA
$P_{load(driver)}$	120	105	105	105	W
$p_a$	290	310	340	392	W
$\eta_a$	63.5	57	53	45.5	%
* $P_{out}$	510+85	410+80	380+80	328+80	W
$P_{load} (\eta_{transfer} = 80\%)$	476	392	368	330	

\*Includes power transferred from driver stage.

### CLASS 'C' OSCILLATOR FOR R.F. INDUSTRIAL HEATING

#### Anode supply from transformer without intermediate rectifier

#### Limiting values (absolute ratings)

f max.		470	Mc/s
$V_{tr(r.m.s.)}$ max.		2.0	kV
$p_a$ max.		170	W
$I_k$ max.		295	mA
$i_{k(pk)}$ max.		2.3	A
$-V_g$ max.		300	V
$I_g$ max.		85	mA
$R_{g-f}$ max.		5.0	k $\Omega$

## Typical operation (grounded grid)

$f$	470	Mc/s
$V_{tr(r.m.s.)}$	1.8	kV
$I_a$	190	mA
$I_g$	70	mA
$R_{g-f}$	400	$\Omega$
$P_a$	150	W
$\eta_a$	60	%
$P_{out}$	230	W
$P_{load} (0.85 P_{out}-P_{drive})$	160	W

## CLASS 'C' OSCILLATOR FOR R.F. INDUSTRIAL HEATING

With d.c. anode supply

## Limiting values (absolute ratings)

$f$ max.	470	900	Mc/s
$V_a$ max.	2.2	2.0	kV
$p_a$ max.		400	W
$I_k$ max.		520	mA
$i_{k(pk)}$ max.		2.7	A
$-V_g$ max.		300	V
$I_g$ max.		120	mA
$R_{g-f}$ max.		10	k $\Omega$

## Typical operation

$f$	470	810	Mc/s
$V_a$	2.0	1.8	kV
$I_a$	380	380	mA
* $I_g$	110	110	mA
$R_{g-f}$	1.0	1.0	k $\Omega$
$P_a$	280	400	W
$\eta_a$	63	41	%
$P_{out}$	480	284	W
$P_{load} (0.85 P_{out}-P_{drive})$	340	200	W

\*Using a current stabilising device as the grid resistance.

# TD2-400A

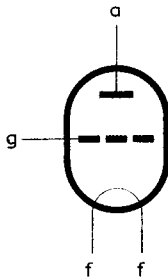
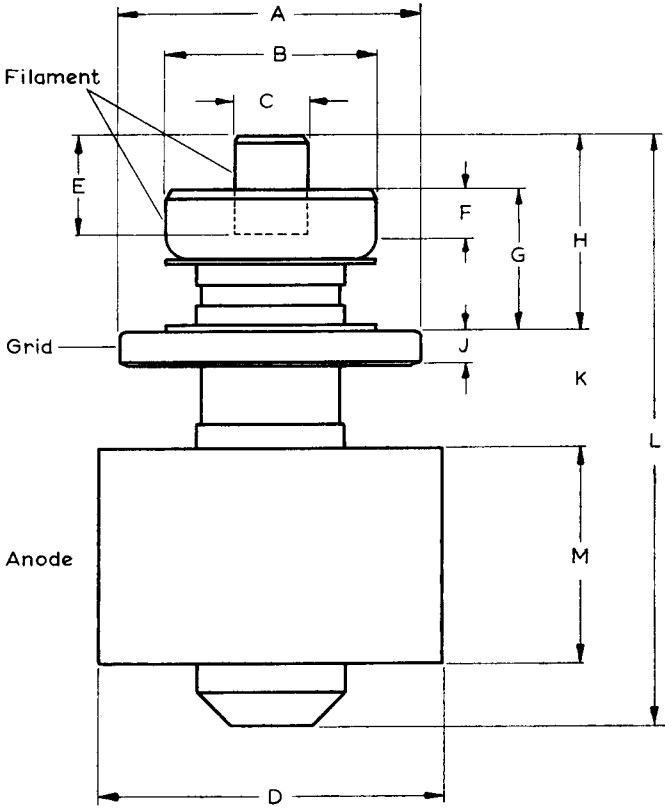
## DISC SEAL TRIODE

### WEIGHT

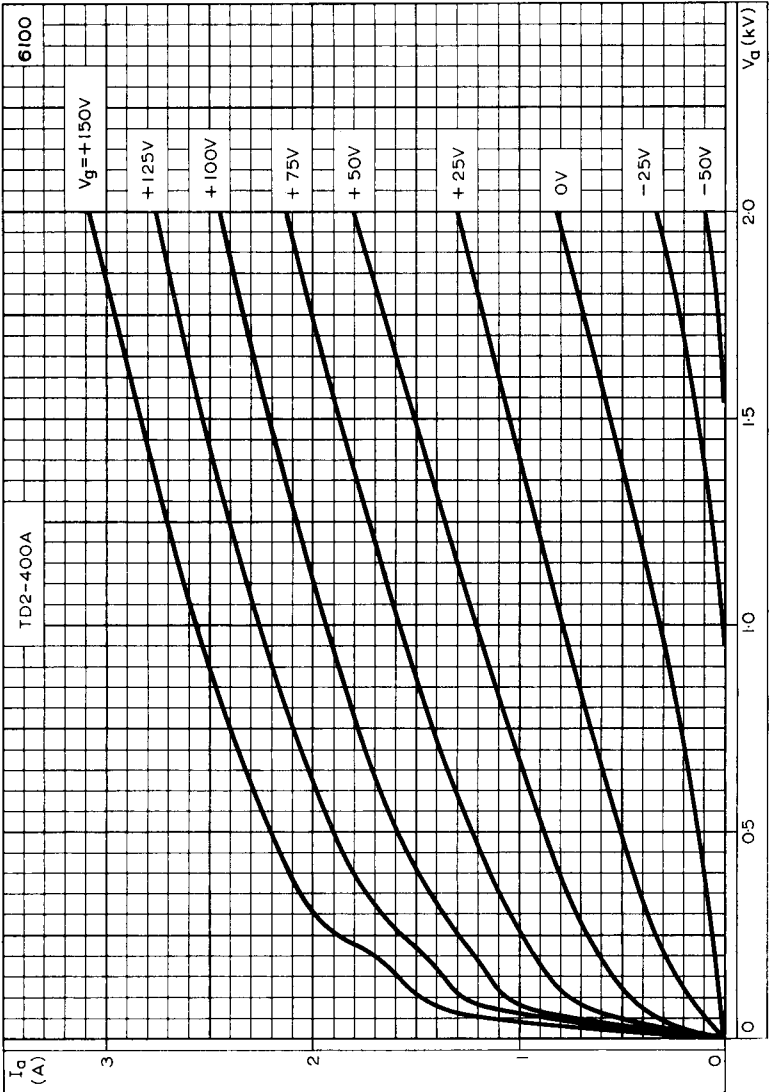
Valve only	{	5.5	oz
		157	gm
Shipping weight	{	9.0	oz
		250	gm

### DIMENSIONS

	<i>Inches</i>	<i>Millimetres</i>	
A	$1.433 \pm 0.008$	$36.4 \pm 0.2$	
B	$1.0 \pm 0.008$	$25.4 \pm 0.2$	
C	$0.354 \pm 0.008$	$9.0 \pm 0.2$	
D	$1.626 \pm 0.008$	$41.3 \pm 0.2$	
E	0.472	12	
F	0.236	6.0	
G	$0.669 \pm 0.020$	$17 \pm 0.5$	
H	$0.925 \pm 0.039$	$23.5 \pm 1.0$	
J	0.158	4.0	
K	$0.551 \pm 0.020$	$14 \pm 0.5$	
L	2.992	76	max.
M	1.024	26	



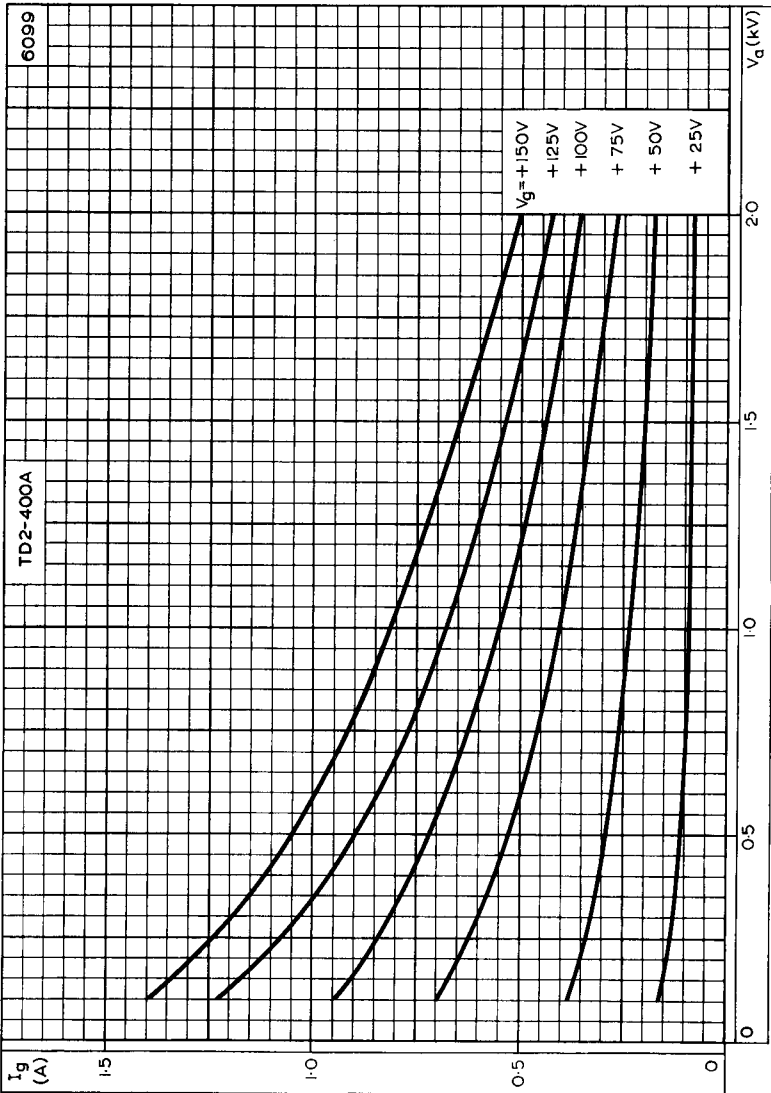
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ANODE CURRENT PLOTTED AGAINST ANODE VOLTAGE WITH GRID VOLTAGE AS PARAMETER

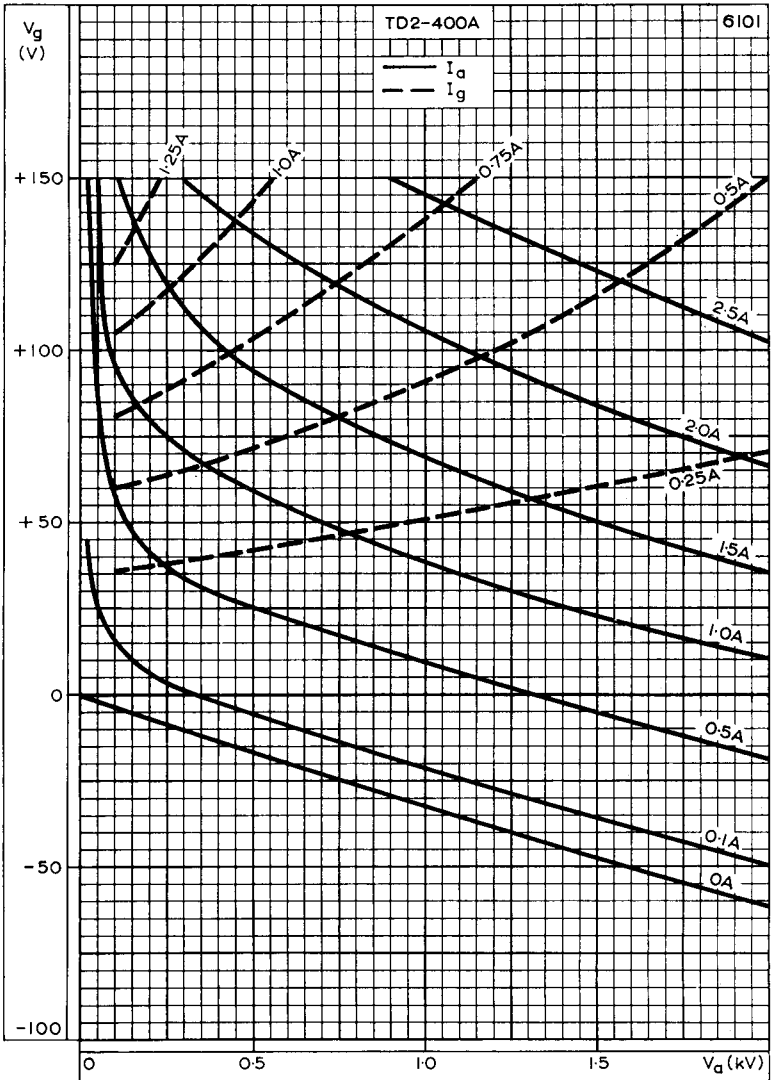
# TD2-400A

DISC SEAL TRIODE



GRID CURRENT PLOTTED AGAINST ANODE VOLTAGE WITH GRID VOLTAGE AS PARAMETER





CONSTANT CURRENT CURVES



## Typical operation (grounded grid)

$f$	470	Mc/s
$V_{tr(r.m.s.)}$	1.8	kV
$I_a$	190	mA
$I_g$	70	mA
$R_{g-f}$	400	$\Omega$
$P_a$	150	W
$\eta_a$	60	%
$P_{out}$	230	W
$P_{load} (0.85 P_{out}-P_{drive})$	160	W

## CLASS 'C' OSCILLATOR FOR R.F. INDUSTRIAL HEATING

With d.c. anode supply

## Limiting values (absolute ratings)

$f$ max.	470	900	Mc/s
$V_a$ max.	2.2	2.0	kV
$P_a$ max.		400	W
$I_k$ max.		520	mA
$i_{k(pk)}$ max.		2.7	A
$-V_g$ max.		300	V
$I_g$ max.		120	mA
$R_{g-f}$ max.		10	k $\Omega$

## Typical operation

$f$	470	810	Mc/s
$V_a$	2.0	1.8	kV
$I_a$	380	380	mA
* $I_g$	110	110	mA
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$P_a$	280	400	W
$\eta_a$	63	41	%
$P_{out}$	480	284	W
$P_{load} (0.85 P_{out}-P_{drive})$	340	200	W

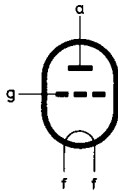
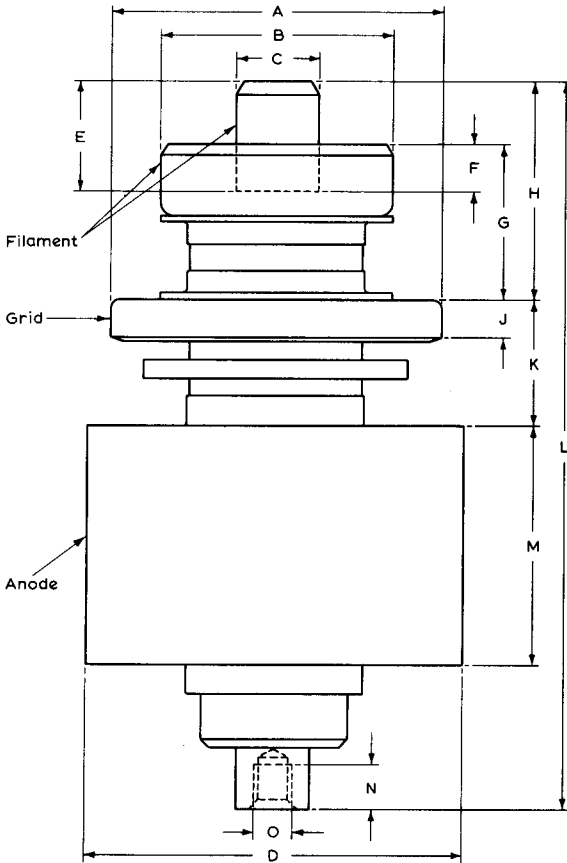
\*Using a current stabilising device as the grid resistance.

### WEIGHT

Valve only	{ 5.5 oz	g
	{ 157 g	
Shipping weight	{ 9.0 oz	g
	{ 250 g	

### DIMENSIONS

	<i>Inches</i>	<i>Millimetres</i>		
A	$1.433 \pm 0.008$	$36.4 \pm 0.2$		
B	$1.0 \pm 0.008$	$25.4 \pm 0.2$		
C	$0.354 \pm 0.008$	$9.0 \pm 0.2$		
D	$1.626 \pm 0.008$	$41.3 \pm 0.2$		
E	0.472	12		
F	0.236	6.0		
G	$0.669 \pm 0.020$	$17 \pm 0.5$		
H	$0.925 \pm 0.039$	$23.5 \pm 1.0$		
J	0.158	4.0		
K	$0.551 \pm 0.020$	$14 \pm 0.5$		
L	3.268	83	max.	←
M	1.024	26		
N	0.158	4.0		←
O	4 millimetre metric thread			←



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